


Date: Monday, 30/06/2008 8:55:49 AM
User: Linda Lacelle

Process Sheet

| | |
|--|---------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : 212 DETAIL PARTS |
| Job Number : 40128 | |
| Estimate Number : 13228 | |
| P.O. Number : | Part Number : D2127251123 |
| This Issue : 30/06/2008 S.O. No. : | Drawing Number : D212-725-1 REV.B |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : PURCHASED PARTS | Drawing Revision : |
| Previous Run : 38328 | Material : N/A |
| Written By :  | Due Date : 07/07/2008 Qty: 1 Um: Each |
| Checked & Approved By : | |
| Comment : Est Rev:A 08-03-11 New Issue DD verified by:LL | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 6705 to Eagle Copters

"Assembly of D212-725-1-123 with Dart IPP D212-725-1-123"

Send a copy of this IPP

CL02107107
(1)

| | |
|-----|-------------|
| 2.0 | D2127251123 |
|-----|-------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BRACKET ASS'Y

| | | |
|-----|-----------------|------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES |
|-----|-----------------|------------------|



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

| | | | |
|----------|----------------|---------------|------------------------|
| Pick:Qty | Part Number | Description | Batch |
| 1 | D212-725-1-123 | Bracket Ass'y | <u>W/O 42857.23.21</u> |

Attach serviceable tags

[Signature]
5 Sept 7/08

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-123 sheet 40 of 44 Rev.B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 30/06/2008 8:55:49 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 40128

Part Number: D2127251123

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



JS Sept 9/08

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



JS Sept 9/08

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A Sept 9/08

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 JS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-09-10

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 42857

Convert Aircraft, s/n 30544 to Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 23.15

Discrepancy:

Resolution:

Complete Mod for Throttle Lingage and Idle Stop Mount IAW Step
4.11.11 IIN D212-725

23.15 Work Done By:

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81*

Squawk: 23.20

Discrepancy:

Resolution:

Fabricate drivshaft fire shield ,aft firewall

23.20 Work Done By:

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81*

Squawk: 23.21

Discrepancy:

Resolution:

Fabricate Bracket P/N D212-725-1-123 and D212-725-1-923 as per
Dart dwg S212-725-1 rev E.

Fabricate Bracket P/N D212-725-1-123 and D212-725-1-923 as
per Dart dwg S212-725-1 rev E. Material used: 2024 T3 0.063
B/O 2511 and 304 SS 0.035 B/O 66150

23.21 Work Done By: Jason Chanthvong

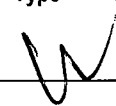
*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Alvin Werner on 9/9/2008*

em: 24 Test and Delivery

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Monday, 30/06/2008 8:55:49 AM
 User: Linda Lacelle

Process Sheet

| | |
|---|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : 212 DETAIL PARTS |
| Job Number : 40128 | |
| Estimate Number : 13228 | |
| P.O. Number : | Part Number : D2127251123 |
| This Issue : 30/06/2008 S.O. No. : | Drawing Number : D212-725-1 REV.B |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : PURCHASED PARTS | Drawing Revision : |
| Previous Run : 38328 | Material : N/A |
| Written By :  | Due Date : 07/07/2008 Qty: 1 Um: Each |
| Checked & Approved By : | |
| Comment : Est Rev:A 08-03-11 New Issue DD verified by:LL | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|

**Comment:** PURCHASINGIssue P/O: 6705 to Eagle Copters

"Assembly of D212-725-1-123 with Dart IPP D212-725-1-123"

Send a copy of this IPP

C/L 08/07/07
①

| | |
|-----|-------------|
| 2.0 | D2127251123 |
|-----|-------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 BRACKET ASS'Y

| | | |
|-----|-----------------|------------------|
| 3.0 | OUTSIDE SERVICE | OUTSIDE SERVICES |
|-----|-----------------|------------------|

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-123 Bracket Ass'y

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-123 sheet 40 of 44 Rev.B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 30/06/2008 8:55:49 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 40128

Part Number: D2127251123

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

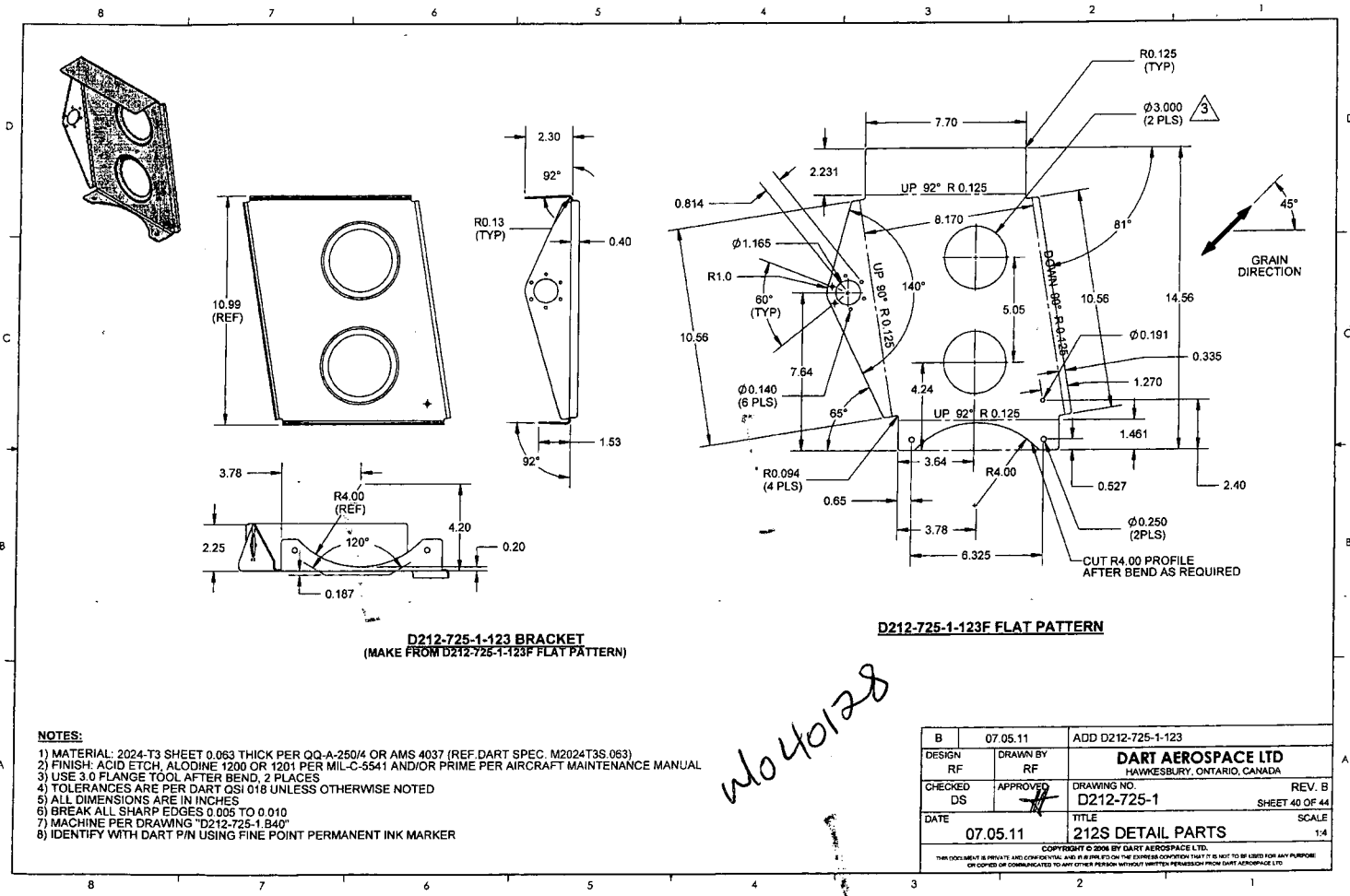
FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion





D212-725-1-123 BRACKET
(MAKE FROM D212-725-1-123F FLAT PATTERN)

D212-725-1-123F FLAT PATTERN

- NOTES:**
- 1) MATERIAL: 2024-T3 SHEET 0.063 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC. M2024T3S 063)
 - 2) FINISH: ACID ETCH, ALODINE 1200 OR 1201 PER MIL-C-5541 AND/OR PRIME PER AIRCRAFT MAINTENANCE MANUAL
 - 3) USE 3.0 FLANGE TOOL AFTER BEND, 2 PLACES
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
 - 7) MACHINE PER DRAWING "D212-725-1.840"
 - 8) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

| | | | | |
|---------|----|----------|--|----------------|
| B | | 07.05.11 | ADD D212-725-1-123 | |
| DESIGN | RF | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | DS | APPROVED | DRAWING NO. | REV. B |
| DATE | | 07.05.11 | D212-725-1 | SHEET 40 OF 44 |
| | | | TITLE | SCALE |
| | | | 212S DETAIL PARTS | 1:4 |

COPYRIGHT © 2008 BY DART AEROSPACE LTD.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.